

Work Order ID 60719

Wednesday, July 21, 2010 10:19:56 AM



Page 1

Item ID: D3759-1

Accept

Revision ID:

Item Name: Bushing

Start Date: 7/21/2010 Start Qty: 42.00



Required Date: 7/28/2010 Req'd Qty: 42.00



Reference:

Approvals: Process Plan:

Date: 10-7-21 Tooling: _____ Date: _____

QC: _____

Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3759

Rev A

100



Hardinge

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL

Memo

0.00

Hardinge CNC LATHE SMALL □ Turn per Folio FA727 and Dwg D3759

Deburr

10/07/22

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

SA 10/07/22

120



QC

Quality Control

QC8- Inspect parts - second check

0.00

Memo

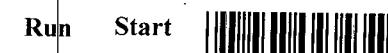
0.00

SA 10/07/22


Setup

Start

Stop



Run

Start

Stop



42



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 60719

Wednesday, July 21, 2010 10:19:56 AM



Page 2

Item ID: D3759-1

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 7/21/2010 Start Qty: 42.00



Cust Item ID:

Required Date: 7/28/2010 Req'd Qty: 42.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center ID

130



Packaging

Packaging

Operation
DescriptionIdentify as per dwg & Stock Location: *CVA*Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp
SAD
10-07-22
42

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/07/23
MF
10-7-22

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

Picklist Print

Wednesday, July 21, 2010 10:20:00 AM

Page 1

Work Order ID: 60719



Parent Item: D3759-1



Parent Item Name: Bushing

Start Date: 7/21/2010

Required Date: 7/28/2010

Start Qty: 42.00

Required Qty: 42.00

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375 		Purchased	No			110	f	19.1400	0.0625	2.763158 			

304 ROUND BAR 0.375

Location	Loc Qty	Loc Code
MAT	13.8	
111323	0	
114467	5.1	
114676	1.1	
115180	7.6	
MAT029	5.34	
113325	3.85	
114356	1.49	

3.1 Lb sA 10/07/22

SP

W/O:		WORK ORDER CHANGES						
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NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	60719
Description: Bushing	Part Number:	D3759-1
Inspection Dwg: D3759	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<u>SA</u>	Audited by:	<u>Onf</u>	Prototype Approval:	N/A
Date:	<u>10/07/22</u>	Date:	<u>10/07/22</u>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.04.21	New Issue	KJ/DD	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

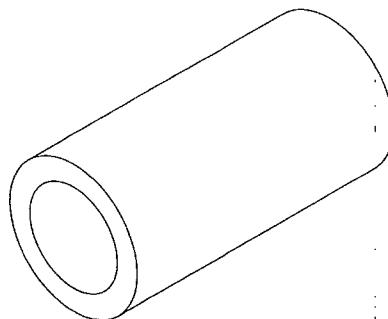
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



D3759-1 BUSHING

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. CO 719

0810-7-21

*RELEASED
28/03/2008*

NOTES:

- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

8 7 6 5 4 3 2 1

A	NEW ISSUE	AJS	08.03.03
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	HAWKESBURY, ONTARIO, CANADA
DRAWN	<i>AJS</i>	DRAWING NO.	REV. A
CHECKED	<i>ME</i>	D3759	SHEET 1 OF 2
MFG. APPR.	<i>AS</i>	APPROVED	TITLE
DE APPR.	<i>AS</i>	DATE	SCALE
		08.03.03	NTS

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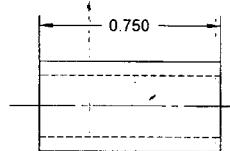
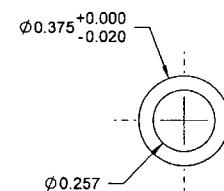
8 7 6 5 4 3 2 1

D

C

B

A



D3759-1 BUSHING

w6 60719

108-03-17-WA

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JJC	DRAWING NO.	
MFG. APPR.	MM	D3759	
APPROVED	SJF	REV. A	
DE APPR.	MM	SHEET 2 OF 2	
DATE	08.03.03	TITLE	SCALE
		BUSHING	NTS

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8 7 6 5 4 3 2 1

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